

**Garant****CNMG 120408, Grade: HB7120-1**

## Order data

Order number	250322 HB7120-1
GTIN	4045197819666
Item class	21G

## Description

CNMG 120408 HB7120-1 Grade: HB7120-1  
Chip breaker: VG  
Cutting depth  $a_p$ : 1.5 - 6 mm  
Feed  $f$ : 0.25 - 0.6 mm/rev.  
Cutting speed  $v_c$  main application: 70 - 240 m/min

## Technical description

Corner radius	0.8 mm
Chip breaker	VG
Grade	HB7120-1
Cutting depth $a_p$	1.5 - 6 mm
Main application	M
Cutting speed $v_c$ main application	70 - 240 m/min
Cutting conditions	continuous

Feed f	0.25 - 0.6 mm/rev.
Finishing/roughing assignment	Roughing
Tool material	Carbide
ISO code indexable insert	CNMG 120408
Number of changes/inserts	4
Type of product	Indexable insert for turning